

How to Choose an **Inverter** for an **Independent Energy System**

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The inverter is one of the most important and most complex components in an independent energy system. To choose an inverter, you don't have to understand its inner workings, but you should know some basic functions, capabilities, and limitations. This article gives you some of the information you'll need to choose the right inverter and use it wisely.

Why You Need an Inverter

Independent electric energy systems are untethered from the electrical utility grid. They vary in size from tiny yard lights to remote homes, villages, parks, and medical and military facilities. They also include mobile, portable, and emergency backup systems. Their common bond is the storage battery, which absorbs and releases energy in the form of direct current (DC) electricity.

In contrast, the utility grid supplies you with alternating current (AC) electricity. AC is the standard form of electricity for anything that "plugs in" to utility power. DC flows in a single direction. AC alternates its direction many times per second. AC is used for grid service because it is more practical for long distance transmission. (See articles on basic electricity in *HP52* & *53*.)

An inverter converts DC to AC, and also changes the voltage. In other words, it is a power adapter. It allows a battery-based system to run conventional appliances through conventional home wiring. There are ways to use DC directly, but for a modern lifestyle, you will need an inverter for the vast majority, if not all, of your loads (loads are devices that use energy).

Incidentally, there is another type of inverter called grid-interactive. It is used to feed solar (or other renewable) energy into a grid-connected home and to feed excess energy back onto the utility grid. If such a system does not use batteries for backup storage, it is not independent from the grid, and is not within the scope of this article.

Not a Simple Device

Outwardly, an inverter looks like a box with one or two switches on it, but inside there is a small universe of dynamic activity. A modern home inverter must cope with a wide range of loads, from a single nightlight to the big surge required to start a well pump or a power tool. The battery voltage of a solar or wind system can vary as much as 35 percent (with varying state of charge and activity).

Through all of this, the inverter must regulate the quality of its output within narrow constraints, with a minimum of power loss. This is no simple task. Additionally, some inverters provide battery backup charging, and can even feed excess power onto the grid.

Define Your Needs

To choose an inverter, you should first define your needs. Then you need to learn about the inverters that are available. Inverter manufacturers print everything you need to know on their specification sheets (commonly called "spec sheets"). Here is a list of the factors that you should consider.

Application Environment

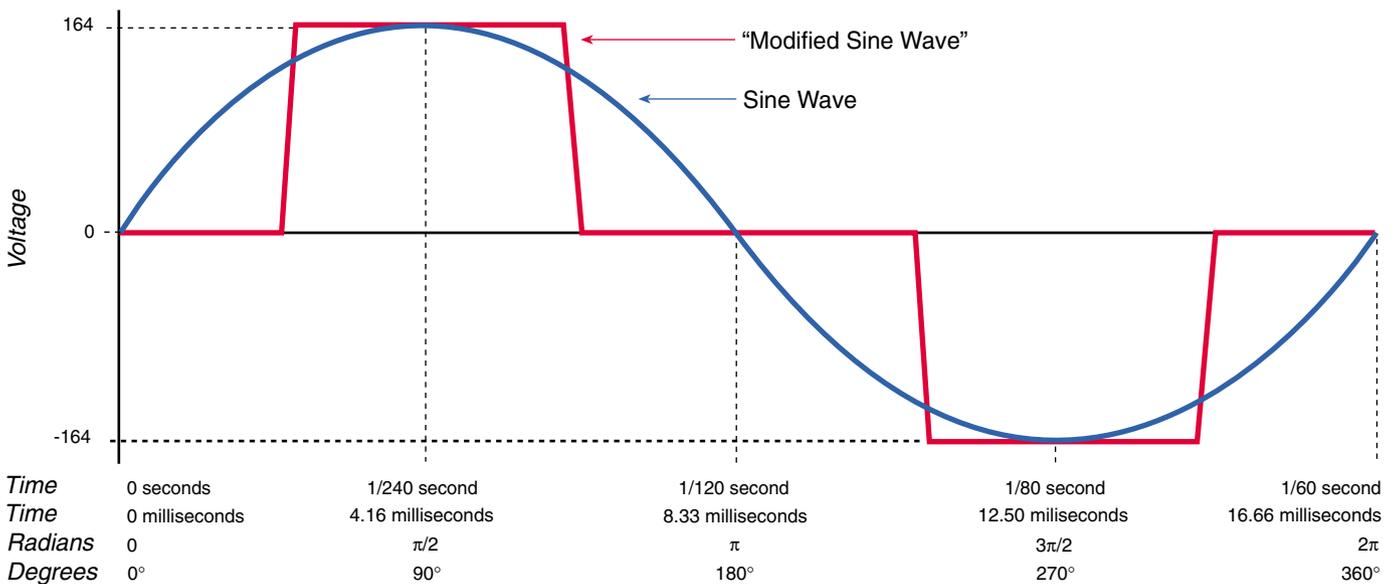
Where is the inverter to be used? Inverters are available for use in buildings (including homes), for recreational vehicles, boats, and portable applications. Will it be connected to the utility grid in some way? Electrical conventions and safety standards differ for various applications, so don't improvise.

Electrical Standards

The DC input voltage must conform to that of the electrical system and battery bank. 12 volts is no longer the dominant standard for home energy systems, except for very small, simple systems. 24 and 48 volts are the common standards now. A higher voltage system carries less current, which makes system wiring cheaper and easier.

The inverter's AC output must conform to the conventional power in the region in order to run locally available appliances. The standard for AC utility service in North America is 115 and 230 volts at a frequency of 60 Hertz (cycles per second, abbreviated "Hz"). In Europe, South America, and most other places, it's 220 volts at 50 Hz.

Inverter Power Quality (115 VAC, 60 Hz)



Safety Certification

An inverter should be certified by an independent testing laboratory such as UL, ETL, CSA, etc., and be stamped accordingly. This is your assurance that it will be safe, will meet the manufacturer’s specifications, and will be approved in an electrical inspection. There are different design and rating standards for various application environments (buildings, vehicles, boats, etc.). These also vary from one country to another.

Power Capacity

How much load can an inverter handle? Its power output is rated in watts (watts = amps x volts). There are three levels of power rating—a continuous rating, a limited-time rating, and a surge rating. Continuous means the amount of power the inverter can handle for an indefinite period of hours. When an inverter is rated at a certain number of watts, that number generally refers to its continuous rating.

The limited-time rating is a higher number of watts that it can handle for a defined period of time, typically 10 or 20 minutes. The inverter specifications should define these ratings in relation to ambient temperature (the temperature of the surrounding atmosphere). When the inverter gets too hot, it will shut off. This will happen more quickly in a hot atmosphere. The third level of power rating, surge capacity, is critical to its ability to start motors, and is discussed below.

Some inverters are designed to be interconnected or expanded in a modular fashion, in order to increase their capacity. The most common scheme is to “stack” two inverters. A cable connects the two inverters to synchronize them so they perform as one unit.

Power Quality—Sine Wave vs. “Modified Sine Wave”

Some inverters produce “cleaner” power than others. Simply stated, “sine wave” is clean; anything else is dirty. A sine wave has a naturally smooth geometry, like the track of a swinging pendulum. It is the ideal form of AC power. The utility grid produces sine wave power in its generators and (normally) delivers it to the customer relatively free of distortion. A sine wave inverter can deliver cleaner, more stable power than most grid connections.

How clean is a “sine wave”? The manufacturer may use the terms “pure” or “true” to imply a low degree of distortion. The facts are included in the inverter’s specifications. Total harmonic distortion (THD) lower than 6 percent should satisfy normal home requirements. Look for less than 3 percent if you have unusually critical electronics, as in a recording studio for example.

Other specs are important too. RMS voltage regulation keeps your lights steady. It should be plus or minus 5 percent or less. Peak voltage (Vp) regulation needs to be plus or minus 10 percent or less. Refer to *HP36*, page 34 for more about inverter specifications.

A “modified sine wave” inverter is less expensive, but it produces a distorted square waveform that resembles the track of a pendulum being slammed back and forth by hammers. In truth, it isn’t a sine wave at all. The misleading term “modified sine wave” was invented by advertising people. Engineers prefer to call it “modified square wave.”

The modified sine wave has detrimental effects on many electrical loads. It reduces the energy efficiency

of motors and transformers by 10 to 20 percent. The wasted energy causes abnormal heat which reduces the reliability and longevity of motors and transformers and other devices, including some appliances and computers. The choppy waveform confuses some digital timing devices.

About 5 percent of household appliances simply won't work on modified sine wave power at all. A buzz will be heard from the speakers of nearly every audio device. An annoying buzz will also be emitted by some fluorescent lights, ceiling fans, and transformers. Some microwave ovens buzz or produce less heat. TVs and computers often show rolling lines on the screen. Surge protectors may overheat and should not be used.

Modified sine wave inverters were tolerated in the 1980s, but since then, sine wave inverters have become more efficient and more affordable. Some people compromise by using a modified sine wave inverter to run their larger power tools or other occasional heavy loads, and a small sine wave inverter to run their smaller, more frequent, and more sensitive loads. Modified sine wave inverters in renewable energy systems have started fading into history.

Efficiency

It is not possible to convert power without losing some of it (it's like friction). Power is lost in the form of heat. Efficiency is the ratio of power out to power in, expressed as a percentage. If the efficiency is 90 percent, 10 percent of the power is lost in the inverter. The efficiency of an inverter varies with the load. Typically, it will be highest at about two-thirds of the inverter's capacity. This is called its "peak efficiency." The inverter requires some power just to run itself, so the efficiency of a large inverter will be low when running very small loads.

In a typical home, there are many hours of the day when the electrical load is very low. Under these conditions, an inverter's efficiency may be around 50 percent or less. The full story is told by a graph of efficiency vs. load, as published by the inverter manufacturer. This is called the "efficiency curve." Read these curves carefully. Some manufacturers cheat by starting the curve at 100 watts or so, not at zero!

Because the efficiency varies with load, don't assume that an inverter with 93 percent peak efficiency is better than one with 85 percent peak efficiency. If the 85 percent efficient unit is more efficient at low power levels, it may waste less energy through the course of a typical day.

Internal Protection

An inverter's sensitive components must be well protected against surges from nearby lightning and

static, and from surges that bounce back from motors under overload conditions. It must also be protected from overloads. Overloads can be caused by a faulty appliance, a wiring fault, or simply too much load running at one time.

An inverter must include several sensing circuits to shut itself off if it cannot properly serve the load. It also needs to shut off if the DC supply voltage is too low, due to a low battery state-of-charge or other weakness in the supply circuit. This protects the batteries from over-discharge damage, as well as protecting the inverter and the loads. These protective measures are all standard on inverters that are certified for use in buildings.

Inductive Loads & Surge Capability

Some loads absorb the AC wave's energy with a time delay (like towing a car with a rubber strap). These are called inductive loads. Motors are the most severely inductive loads. They are found in well pumps, washing machines, refrigerators, power tools, etc. TVs and microwave ovens are also inductive loads. Like motors, they draw a surge of power when they start.

If an inverter cannot efficiently feed an inductive load, it may simply shut down instead of starting the device. If the inverter's surge capacity is marginal, its output voltage will dip during the surge. This can cause a dimming of the lights in the house, and will sometimes crash a computer.

Any weakness in the battery and cabling to the inverter will further limit its ability to start a motor. A battery bank that is undersized, has corroded connections, or is in poor condition, can be a weak link in the power chain. The inverter cables and the battery interconnect cables must be big, and I mean *really* big, perhaps the size of a large thumb! The spike of DC current through these cables is many hundreds of amps at the instant of motor starting. Follow the inverter's instruction manual when sizing the cables, or you'll cheat yourself.

Idle Power

Idle power is the consumption of the inverter when it is on, but no loads are running. It is "wasted" power, so if you expect the inverter to be on for many hours during which there is very little load (as in most residential situations), you want this to be as low as possible. Typical idle power ranges from 15 watts to 50 watts for an inverter sized for a home system. An inverter's spec sheet may describe the inverter's "idle current" in amps. To get watts, just multiply this times the DC voltage of the system.

Low Switching Frequency vs. High Switching Frequency

There are two ways to build an inverter. Without diving into theory, I'll simply say that there are differences in weight, cost, surge capacity, idle power, and noise.

A low switching frequency inverter is big and heavy (generally about 20 pounds (10 kg) per kilowatt), and more expensive. It has the high surge capacity (four to eight times the continuous capacity) needed to start large motors. Beware of the acoustical buzz that low switching frequency inverters make. If you install one near a living space, you may be unhappy with the noise.

A high switching frequency inverter is much smaller and lighter (generally about 5 pounds (2.5 kg) per kilowatt), and also less expensive. It has less surge capacity, typically about two times the continuous capacity. It produces little or no audible noise. The idle power is generally higher. If the inverter is oversized for motor starting, its idle power will be higher yet, and may be prohibitive. Most homes that have a well pump or other motors greater than 1 hp will find a low switching frequency inverter to be more economical.

Both types of inverter have their virtues. Some people "divide and conquer" by splitting their loads and using two inverters. This adds a measure of redundancy. If one ever fails, the other one can serve as backup.

Automatic On/Off

Inverter idling can be a substantial load on a small power system. Most inverters made for home power systems have automatic load-sensing. The inverter puts out a brief pulse of power about every second (more or less). When you switch on an AC load, it senses the current draw and turns itself on. Manufacturers have various names for this feature, including "load demand," "sleep mode," "power saver," "autostart," and "standby."

Automatic on/off can make life awkward because a tiny load may not trigger the inverter to turn on or stay on. For example, a washing machine may pause between cycles, with only the timer running. The timer draws less than 10 watts. The inverter's turn-on "threshold" may be 10 or 15 watts. The inverter shuts off and doesn't come back on until it sees an additional load from some other appliance. You may have to leave a light on while running the washer.

Some people can't adapt to such situations. Therefore, inverters with automatic on/off also have an always-on setting. With this setting, you can run your low-power nightlights, clocks, fax, answering machine, and other tiny loads, without losing continuity. In that case, a good system designer will add the inverter's idle power into the load calculation (24 hours a day). The cost of the

power system will be higher, but it will meet the expectations of modern living.

Phantom & Idling Loads

High-tech consumers (most of us Americans) are stuck with gadgets that draw power whenever they are plugged in. Some of them use power to do nothing at all. An example is a TV with a remote control. Its electric eye system is on day and night, watching for your signal to turn the screen on. Every appliance with an external wall-plug transformer uses power even when the appliance is turned off. These little demons are called "phantom loads" because their power draw is unexpected, unseen, and easily forgotten. (For more information on phantom loads, see Dan Chiras' article in this issue of *HP*, page 40.)

Another concern is "idling loads." These are devices that must be on all the time in order to function when needed. These include smoke detectors, alarm systems, motion detector lights, fax machines, and answering machines. Central heating systems have a transformer in their thermostat circuit that stays on all the time. Cordless (rechargeable) appliances draw power even after their batteries reach a full charge. If in doubt, feel the device. If it's warm, that indicates wasted energy. How many phantom or idling loads do you have?

There are several ways to cope with phantom and idling loads:

- You may be able to avoid them (in a small cabin or simple-living situation).
- You can minimize their use and disconnect them when not needed, using external switches (such as switched plug-in strips or receptacles).
- You can work around them by modifying certain equipment to shut off completely (central heating thermostat circuits, for example).
- You can use some DC appliances.
- You can pay the additional cost for a large enough power system to handle the extra loads plus the inverter's idle current.

Be careful and honest if you contemplate avoiding all phantom and idling loads. You cannot always anticipate future needs or human behavior.

Powering a Water Supply Pump

At a remote site, a water well or pressure pump often places the greatest demand on the inverter. It warrants special consideration. Most pumps draw a very high surge of current during startup. The inverter must have sufficient surge capacity to handle it while running any other loads that may be on. It is important to size an inverter sufficiently, especially to handle the starting

Choosing an Inverter

surge. Oversize it still further if you want it to start the pump without causing lights to dim or blink. Ask your supplier for help doing this because inverter manufacturers have not been supplying sufficient data for sizing in relation to pumps.

In North America, most pumps (especially submersibles) run on 230 volts, while smaller appliances and lights use 115 volts. To obtain 230 volts from a 115 volt inverter, either use two inverters "stacked" (if they are designed to be wired in series) or use a transformer to step up the voltage.

If you do not already have a pump installed, you can get a 115 volt pump if you don't need more than 1/2 hp. A water pump contractor will often supply a higher power pump than is needed for a resource-conserving household. You can request a smaller pump, or it may be feasible (and economical) to replace an existing pump with a smaller one. You can also consider one of a growing number of DC pumps that are available, to eliminate the load from your inverter.

Battery Charging Features

Backup battery charging is essential to most renewable energy systems because there are likely to be occasions when the natural energy supply is insufficient. Some inverters have a built-in battery charger that will recharge the battery bank whenever power is applied from an AC generator or from the utility grid (if the batteries are not already charged). This also means that an inverter can be a complete emergency backup system for on-grid power needs (just add batteries).

A backup battery charger doesn't have to be built into the inverter. Separate chargers are, in some cases, superior to those built into inverters. This is especially true in the case of low switching frequency inverters, which tend to require an oversized generator to produce the full rated charge current.

The specifications that relate to battery charging systems include maximum charging rate (amps) and AC input power requirements. The best chargers have two or three-stage charge control, accommodation of different battery types (flooded or sealed), temperature compensation, and other refinements.

Be careful when sizing a generator to meet the requirements of an inverter/charger. Some inverters require that the generator be oversized (because of low power factor, which is beyond the scope of this article).

Inverter Selection Table

Criteria	Inverter Characteristic			
	Waveform Modified	Sine	Switching Frequency Low	High
Power quality	Low	High	-	-
Motor-starting surge capacity	-	-	High	Low-medium
Low-load efficiency	-	-	Higher	Lower
Size	-	-	Big	Small
Weight	-	-	Heavy	Light
Acoustical buzz	-	-	Medium-high	None
Cost	Lower	Higher	Higher	Lower

Be sure to get experienced advice on this, or you may be disappointed by the results.

Quality Pays

A good inverter is an industrial quality device that is proven reliable, certified for safety, and can last for decades. A cheap inverter may soon end up in the junkpile, and can even be a fire hazard. Consider your inverter to be a foundation component. Buy a good one that allows for future expansion of your needs.

Your Final Choice

Choosing an inverter is not a difficult task. Define where it is to be used. Define what type of loads (appliances) you will be powering. Determine the maximum power the inverter will need to handle. Is the quality of the power critical? Does size and weight matter? The inverter selection table will help you to determine what type of inverter is best for you.

Your next step is to learn what inverters are available on the market. Study advertisements and catalogs, or ask your favorite dealer. It is best to listen to professional advice, and to purchase your equipment from a trained and experienced dealer/installer. I hope this article helps you make the right choice.

Access

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